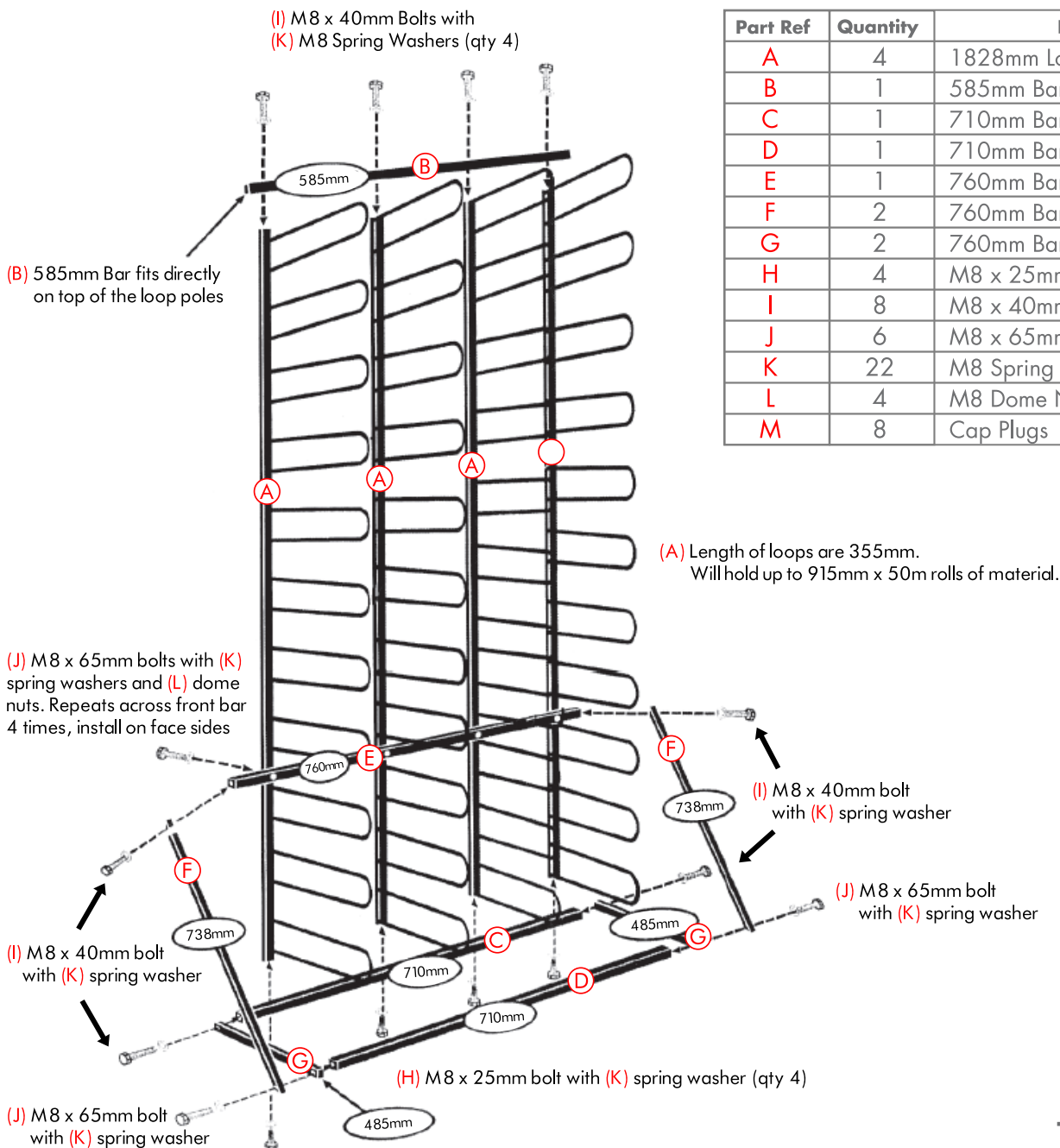


VINYL FLOOR RACK

44 ROLL CAPACITY



Part Ref	Quantity	Details
A	4	1828mm Loop Poles
B	1	585mm Bar with Cap Plugs
C	1	710mm Bar with Holes
D	1	710mm Bar without Holes
E	1	760mm Bar
F	2	760mm Bar
G	2	760mm Bar
H	4	M8 x 25mm Bolts
I	8	M8 x 40mm Bolts
J	6	M8 x 65mm Bolts
K	22	M8 Spring Washers
L	4	M8 Dome Nuts
M	8	Cap Plugs

Tools Required

13mm Socket
Tape Measure
Hammer

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Assembly Instructions

Lay out parts as shown. During assembly, leave all of the bolt and nuts loosely tightened until all of the parts are assembled and then tighten them, being careful not to stress the metal.

A spring washer goes with every bolt. There are four different lengths of bolts.

Make sure to use the proper length bolt at each connection. Make sure the four dome nuts have a spring washer between them and the loop poles and that these dome nuts and spring washers are on the face side of the loop poles.

1. Start by laying the four loop poles (A) approximately 170mm apart. All loops are angled up.
2. Attach the 585mm bar (B) to the top of the four loop poles (A)
3. Attach the 710mm tube with 4 holes (C) to the bottom of the loop poles (A) ensuring the larger holes are on the bottom
4. Attach the top of the two 738mm poles (F) to the 760mm bar (E). The end with the angle cut goes on the bottom.
5. Place the 760mm bar (E) in position but do not attach the bolts at this stage.
6. Attach the back of the 485mm bars (G) to the 710mm bar on the base (C).
7. Attach the 710mm bar without holes (D) by running the bolt through the bottom of the 738mm bar (F) and the front of the 485mm tube (G).
8. Tighten all of the bolts so that the rack becomes rigid. Be careful not to stress the metal.
9. Install the plastic cap plugs by tapping them into the ends of all of the bars except for the bottom ends of the 738mm bar (F) which are cut at a 45-degree angle.
10. Stand the unit up and check to ensure that it is rigid. If not tighten any connections.
11. Finally, insert and tighten the bolts through the face side of the loop poles (A) into the 760mm bar (E).