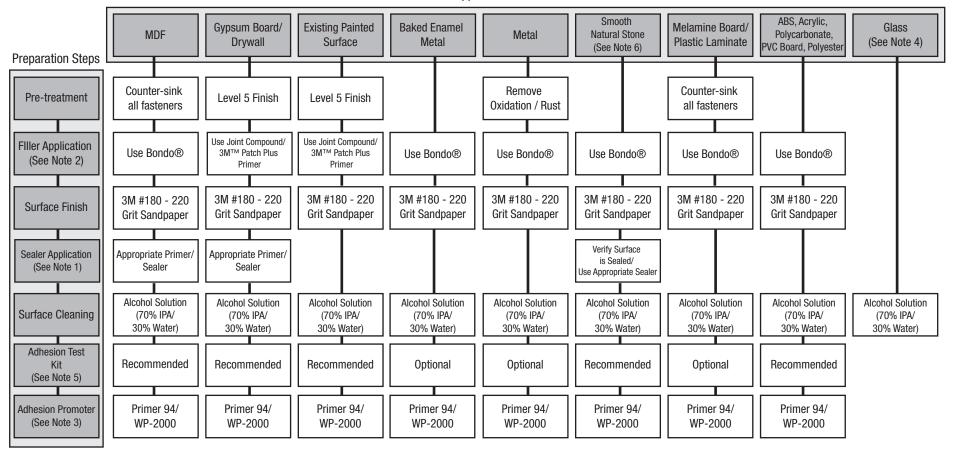
3M™ DI-NOC™ Surface Preparation Guide

Application Surface Material



- (Note 1) Some surfaces are porous and must be sealed before application of film to prevent outgassing of the surface over time.
- (Note 2) Use Bondo® to fill counter-sunk fasteners, seams and damaged areas on application surfaces. Seal Bondo areas with Primer 94 (or WP2000) before installing the DI-NOC. 3M™ PATCH plus primer may be used to fill small scratches, but use caution, repositioning the film may pull the filler out of the damaged area.
- (Note 3) Adhesion promoter is used to improve adhesion on an application surface.
 - 3M[™] Tape Primer 94 (solvent-based)
 - Drying time is 5 minutes at room temperature
 - Use only on edges and corners of substrate
 - 3M[™] Primer WP-2000 (water-based)
 - Drying time is 30 60 minutes, depending on temperature and humidity
 - Use on edges, corners and entire substrates
- (Note 4) Exercise caution as glass with 3M DI-NOC applied may crack from heat of direct sunlight.
- (Note 5) Refer to the 3M DI-NOC Installation Guide for additional information.
- (Note 6) 3M DI-NOC may not adhere to grout lines. Test and approve before installation.

