



HYPERSOL ADHESIVES

**ALIEN TECHNOLOGY
FOR ACRYLICS.**

HYPERSOL 70

**SINGEER.COM
0800 5 999 059**

APPLICATION GUIDE

For optimal results, the temperature of the Part A and the temperature of the room should be around 20 degrees Celsius.

Surfaces must be clean, dry and dust free.

MIXING

The ratio for the mixing of Hypersol 70 is 20:1. Accuracy is key for the optimal bond.

Mix 1 Part of B (small bottle) to 20 parts of A (large tin). E.g. 100ml of Part A to 5ml of Part B etc. - or whatever it is for the amount you require.

The adhesive must be used within 20 minutes of mixing. Do not use adhesive that has been mixed for longer than 20 minutes as it will be difficult to use and may affect performance.

Once both parts are added, stir thoroughly but slowly to avoid air bubbles occurring in the mixture. Cover the mixture and leave to stand for 5 minutes to allow any larger air bubbles to rise to the surface.

APPLICATION

Load the mixture carefully into a wide tip syringe or an appropriate application bottle. Apply to the material and use supports if required (depending on the joint type) to hold the material in place whilst the adhesive cures. This takes 24-48 hours so we suggest you leave it as long as possible for the best fix.