

3M Science.
Applied to Life.™

**3M
Best
Seller**

3M™ Bonding Solutions for Plastic Surfaces

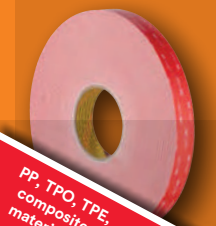
Freedom to design – enhance your design appearance with virtually invisible bonding.

Solutions for your assembly challenges.

Eliminate distracting visible mechanical fasteners to improve aesthetics as well as push the limit on shapes, material combinations and textures. Create breakthrough designs faster and with more durability.

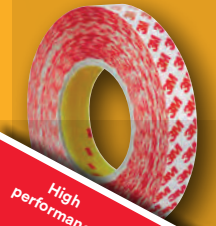
-  Design freedom, cleaner aesthetics (no fastener or welds on display)
-  Use lighter weight and dissimilar materials
-  Improve productivity – instant attachment
-  Stronger bonds: eliminate stress peaks
-  Eliminate rework – no pre drilled holes
-  Reduced noise, vibration and harshness

3M™ VHB™ LSE-110WF
Permanent bond designed for bonding LSE plastics such as PP, TPO, TPE, and composite materials without primer.




PP, TPO, TPE, composite materials

3M™ GPT-020F
Excellent initial tack for enhanced performance as well as high adhesion to a wide range of surfaces.




High performance

Scotch® ATG 969
Ideal for bonding most plastics and glossy coated materials, fiberglass, foam layers, metal and wood.




High tack, polypropylene & polyethylene

3M™ Hook & Loop Fastener SJ3526, SJ3527
Alternative to a wide variety of reclosable attachment methods, including zips, screws, snaps, hooks and more.



Flexible & bendable

3M™ Dual Lock™ SJ3540
Bonds well to polypropylene, polyethylene and critical paints.



Polypropylene & polyethylene

3M™ DP8005
Designed for bonding of low surface energy substrates (e.g. PP, PE).



Polypropylene & polyethylene

3M™ Hi-Strength 90
A versatile, fast-drying adhesive that forms extremely strong bonds on a wide range of materials.



Heavy duty & hi-strength

3M™ Hot Melt Adhesive 3748
Formulated for bonding low surface energy plastics and coatings to dissimilar materials.



Plastics, thermal shock resistance



The right size for every application
3M™ bonding solutions for plastic surfaces are available in different dimensions, cartridge sizes, pails and drums.



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Rethink how you build

Eliminate pre-drilling for mechanical fasteners like screws and rivets to increase the flexibility and efficiency of your manufacturing line. Replace sonic welding and skip primers, or create a different kind of bond that actually gets stronger over time.

3M™ bonding solutions for plastic surfaces provide the strength you need while enabling lightweight, high-performance designs and new production realities. Buy now.

Product	Article Number	3M™ Bonding Solutions for Plastic Surfaces														Dimension or Unit*	Rolls or Units per Carton	Price / Roll or Unit**	Order Quantity	
		PET	ABS	PC	PI	PVC Rigid	PU	PMMA	PVA	PS	EVA	PE	PP	TPE	TPO					PTFE
	3M™ VHB™ Tape LSE-110WF	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	X	✓	✓	✓	X	12 mm x 33 m			
																	19 mm x 33 m			
																		25 mm x 33 m		
	3M™ High Performance Double Coated Tape GPT-020F	✓	✓	✓	✓	✓	✓	✓	✓	✓	X	✓	✓	P	✓	X	12 mm x 50 m			
																	19 mm x 50 m			
																		25 mm x 50 m		
	Scotch® ATG Adhesive Transfer Tape 969	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	P	✓	X	6 mm x 33 m			
																	12 mm x 33 m			
																		19 mm x 33 m		
	Scotch® ATG 700 Adhesive Applicator	A lightweight, portable, one-hand solution for applying adhesive transfer tape in a quick, easy, single-handed operation.														-				
	3M™ Hook & Loop Fastener SJ352D	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	X	2 x 25 mm x 5 m			
	3M™ Hook Fastener SJ3526	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	X	25 mm x 45.7 m			
	3M™ Loop Fastener SJ3527	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	X	25 mm x 45.7 m			
	3M™ Dual Lock™ Reclosable Fastener SJ3540	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	X	25 mm x 45.7 m			
																		25 mm x 5 m		
	3M™ Hi-Strength 90 Spray Adhesive	✓	✓	✓		✓	✓	✓		X	✓	✓	✓	✓	✓	X	500 ml			
	3M™ Hot Melt Adhesive 3748	✓	✓	✓	✓	✓		✓		✓	✓	✓		✓	X	5 Kg				
																	10 Kg			
	3M™ Hot Melt Applicator	3M™ Hot Melt Applicator is used to dispense hot melt adhesives.														-				
	3M™ Scotch-Weld™ Structural Plastic Adhesive DP8005		✓	✓	X	✓		✓		✓		✓	✓	✓	✓	X	45 ml			
																		490 ml		
	3M™ Manual Applicator for DP8005	3M™ Scotch-Weld™ EPX Manual Applicator is used to dispense structural adhesives in duo-pak cartridges.														-				
	3M™ Plunger for DP8005	3M™ Scotch-Weld™ EPX 10:1 Plunger is used to dispense structural adhesives in duo-pak cartridges.														-				
	3M™ Mixing Nozzles for DP8005	3M™ Scotch-Weld™ EPX 10:1 Mixing Nozzle for efficient dispensing of our structural adhesive duo-pak cartridges.														-				
	3M™ VHB™ Tape Universal Primer UV	Enables strong, durable bonds on surfaces like polypropylene, ABS, PET/PBT blends and other difficult to stick to substrates.														236 ml				
	3M™ VHB™ Tape Primer 94	Promotes adhesion to polyethylene, polypropylene, ABS, PET/PBT blends and other substrates that are difficult to stick to.														236 ml				
	3M™ VHB™ Surface Cleaner	3M™ VHB™ Surface Cleaner is a multi-surface cleaner, for use with 3M VHB Tape range to ensure a clean, grease free clean surface for the best bond.														1 Liter				
	3M™ Industrial Cleaner	The citrus based cleaner can help to prepare surfaces for adhesive bonding and removes dirt, grease, tar and various non-curing adhesives.														500 ml				

P = Primer recommended, X = Not recommended, Empty = No test results available

* Other dimensions or units available / ** Prices exclusive VAT